



TOP IN THE NATION FOR LOGISTICS RAIL

3rd Largest Intermodal System in the World

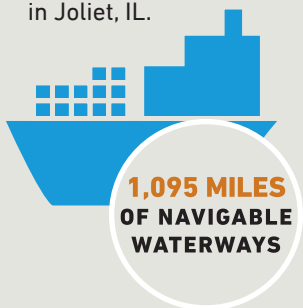
Chicago is one of the largest rail corridors in North America with **25% OF ALL U.S. FREIGHT TRAFFIC** passing through it

1st in carloads carried with **11M**



PORT

The **LARGEST INLAND CONTAINER PORT** in North America, CenterPoint Intermodal Center is located in Joliet, IL.



Illinois is home to 2 major water ports in the United States – The Port of Chicago and the Port of East St. Louis

FEATURES 13 PORT DISTRICTS and waterways which allow access to the **GULF OF MEXICO** and the **ATLANTIC OCEAN**

AIR

The state is home to **12 MAJOR AIRPORTS** – including O'Hare International Airport

THE MOST NONSTOP OVERSEAS FLIGHTS



“We can now quickly and efficiently deliver containers to either coast for **SHIPMENT AROUND THE WORLD** from right here in Decatur. The intermodal ramp and the entire Midwest Inland Port infrastructure also provides an **EFFICIENT** way for other Central Illinois businesses to **CONNECT TO GLOBAL MARKETS**, which creates compelling reasons for more companies to locate here. So not only is the Midwest Inland Port a win for ADM, it's a win for the whole community and our economic development efforts here.”

DENNIS WHALEN

Vice-President of Intermodal Freight
Archer Daniels Midland





INTERSECT Illinois

WHERE GLOBAL BUSINESS MEETS THE HEARTLAND

ONE OF THE NATION'S TOP MANUFACTURING STATES

TOP 5
MANUFACTURING STATE

2nd in Machinery *GDP 2014 BEA

2nd in Plastics & Rubber *GDP 2014 BEA

Energy deregulation and low rates

Low-cost, high-quality water supply

AT THE FOREFRONT OF ADVANCED MANUFACTURING & INNOVATION

Illinois is the site of the Digital Manufacturing and Design Innovation Institute, **1 of 8** flagship federal institutes for advanced manufacturing

Home to **JCESR**, the **NATION'S FOREMOST** battery technology research institution

EDUCATION, TRAINING & WORKFORCE

333,680 Illinois workers employed in STEM fields

The **ILLINOIS NETWORK FOR ADVANCED MANUFACTURING** includes 21 Illinois community colleges with \$12.9 million of federal funding, training students in advanced manufacturing

The University of Illinois at Urbana-Champaign (UIUC) and graduates more **TOP-FLIGHT ENGINEERS** than MIT, Stanford, and Caltech combined.



BEST IN CLASS ENGINEERING

FULL RANGE OF MANUFACTURING LOCATIONS

Stay connected to Chicago, the Midwest's strongest city for business and growth, or head downstate and thrive in a variety of regions to make your own home

579K
EMPLOYED IN MANUFACTURING

INFRASTRUCTURE

Robust manufacturing ecosystem includes strong packaging and distribution capabilities

World class air transportation, passenger and freight. O'Hare airport, the largest, operates **OVER 2,400 FLIGHTS DAILY** and flew the most flights in the world in 2014, and is in close proximity to Northern Illinois's manufacturing clusters

\$99B
IN MANUFACTURING OUTPUT



Illinois
Department of Commerce
& Economic Opportunity
Bruce Rauner, Governor