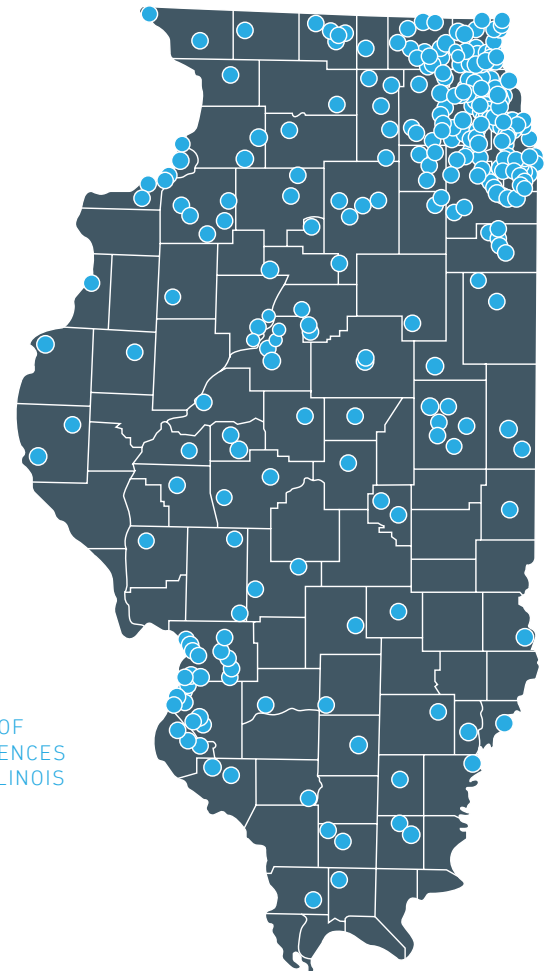


ILLINOIS' VIBRANT BIO SCIENCES CLUSTER

TOP 50 BIO SCIENCE COMPANIES BY REVENUE

ABBOTT | ABBVIE | AKORN | AKZO NOBEL |
ALDRIDGE ELECTRIC | AMERICAN CHEMET |
BAXTER | BIG RIVER RESOURCES |
CABOT MICROELECTRONICS | CARUS |
CURRAN GROUP | DANAHER | ECOLAB |
FRESENIUS | GOLDEN GATE CAPITAL |
H.I.G. CAPITAL | HILL-ROM | HOLLISTER |
HONEYWELL | HORIZON | HA INTERNATIONAL |
INTERNATIONAL GENERAL ELECTRIC | KIK |
K+S | MACANDREWS & FORBES | MAT |
MEDLINE | MONTAGU | NEWELL |
NICHI-IKO | NOVARTIS | NOW HEALTH |
OIL-DRI | PACIFIC ETHANOL | PFIZER |
PLZ AEROSCIENCE | RENAISSANCE |
ROYAL ADHESIVES & SEALANTS |
SCHOLLE | SHIRE | STEPAN |
SUNSTAR | TAIYO NIPPON SANZO |
TAKEDA | TURTLE WAX | VEE PAK |
VVF | YOUNG INNOVATIONS |



LOCATIONS OF
ALL BIO SCIENCES
FIRMS IN ILLINOIS

FAST FACTS

100+
BIOPHARMA
FIRMS

AT THE CORE OF A
BIOPHARMA CLUSTER
THAT OUTSCALES
CALIFORNIA &
THE EAST COAST

OVER
592K
EMPLOYED